

SEPARATOR SPECIFICATIONS (1/2" - 3" THREADED)

WSS050001.A 12/17



DESCRIPTION

1.0) **SOLIDS SEPARATOR:** Shall be constructed of carbon steel, ASME code semi-elliptical heads, NPT inlet and outlet fittings, black merchant FNPT purge port and solids purge chamber. Solids separators shall be painted with water based enamel and designed for 150 PSI at 200° F. The Separator shall have a pressure drop not less than 4 PSID or greater than 12 PSID. Separator design shall remove 98% of solids which are 40 microns and 1.8 specific gravity or greater. Separator size shall be determined by flow rate and not line size. Use table below to determine separator model:

- | | |
|---|--------------------|
| <input type="checkbox"/> 8-14 GPM, 4-12 PSID | Use model XTI-0050 |
| <input type="checkbox"/> 14-25 GPM, 4-12 PSID | Use model XTI-0075 |
| <input type="checkbox"/> 28-49 GPM, 4-12 PSID | Use model XTI-0100 |
| <input type="checkbox"/> 49-84 GPM, 4-12 PSID | Use model XTI-0125 |
| <input type="checkbox"/> 67-115 GPM, 4-12 PSID | Use model XTI-0150 |
| <input type="checkbox"/> 90-157 GPM, 4-12 PSID | Use model XTI-0200 |
| <input type="checkbox"/> 129-224 GPM, 4-12 PSID | Use model XTI-0250 |
| <input type="checkbox"/> 205-355 GPM, 4-12 PSID | Use model XTI-0300 |

MATERIALS

2.0) **BODY:** Separator body shall be sized according to connection fittings:

- 1/2" to 1" separators will be supplied with Schedule 40 pipe bodies.
- 1 1/4" to 3" separators will be supplied with a minimum of .104" thick bodies and have a diameter of no less than 6".

2.1) **HEADS:** All heads supplied will be ASME code semi-elliptical heads and be sized according to connection fittings:

- 1/2" to 1" separators will be supplied with four 6" diameter SA414G .105" thick SE heads.
- 1 1/4" to 1 1/2" separators will be supplied with two 6" diameter SA414G .105" thick SE heads.
- 2" to 2 1/2" separators will be supplied with two 10" diameter SA414G .105" thick SE heads and one 6" diameter SA414G .105" thick SE Head.
- 3" separators will be supplied with two 10" diameter SA414G .105" SE heads.

2.2) **FEATURES:**

- 1/2" to 1" separators shall incorporate center inlet with internal vortex creator, inlet flow acceptance chamber, reduced diameter vortex accelerator chamber, solid collection chamber and spin trap plate with schedule 40 vortex locator.
- 1 1/4" to 1 1/2" separators shall incorporate center inlet with internal vortex creator, vortex chamber, solid collection chamber and spin trap plate with schedule 40 vortex locator.
- 2" to 2 1/2" separators shall incorporate center inlet with internal vortex creator, inlet flow acceptance chamber, reduced diameter vortex accelerator chamber, solid collection chamber and spin trap plate with schedule 40 vortex locator.
- 3" separators shall incorporate tangential inlet with internal vortex accelerator, vortex chamber, solid collection chamber and spin trap plate with schedule 40 vortex locator.

3.0) **SEPARATOR INSTALLATION:** Shall be by the following installations: (check one)

- FULL STREAM APPLICATION: Separator shall operate to maximum flow rate of the recirculation system.
- SIDE STREAM APPLICATION: Separator shall operate at 10 – 20% of the flow rate of the recirculation system.

SEPARATOR SPECIFICATIONS

(1/2" - 3" THREADED)

WSS050001.A 12/17



4.0) **ACCESSORIES:** Separator shall be supplied with the following accessory items to complete installation:
(check all that apply)

- FLANGED CONNECTIONS:** Separator shall be supplied with flanged inlet and outlet connections (change model from "XTI" to "XFT").
- GROOVED CONNECTIONS:** Separator shall be supplied with grooved inlet and outlet connections (change model from "XTI" to "XGD").
- REMOVABLE DOME:** Separator shall be supplied with removable dome to facilitate servicing of separator interior (change model from "XTI" to "RTE").
- FLANGED CONNECTIONS and REMOVABLE DOME:** Separator shall be supplied with flanged inlet and outlet connections and removable dome to facilitate servicing of separator interior (change model from "XTI" to "RFL").
- CLEAN OUT:** Separator shall be supplied with 2" NPT coupling and black pipe plug located at or near the separator spin trap plate. Clean out port will be accessed when cleaning solids collection chamber.
- GAUGE KITS:** Separator shall be supplied with inlet and outlet gauge kit package to verify pressure loss. Gauge kit shall include 0-200 PSI gauges and inlet/outlet installation couplings.
- WALL MOUNT BRACKET:** Separator shall be supplied with mounting bracket to secure separator and piping to wall.
- REMOVABLE LEGS:** Separator shall be supplied with removable legs to promote free standing.
- CONTINUAL PURGE PACKAGE:** Shall be complete with epoxy coated solids removal vessel with optional inlet and outlet isolation valves, 3 GPM brass flow control valve, loss of flow detection switch, 25 micron NP filter and 304 stainless steel perforated support basket with easy remove handles.
- TIMED PURGE PACKAGE:** Shall be complete with NEMA 3R control panel, 0-100 hours purge cycle, 0-99 minutes purge duration, brass 8 second motorized purge valve, isolation ball valve, black iron street elbow, extension nipple and manual isolation 400 WOG ball valve.
- MANUAL PURGE PACKAGE:** Shall be complete with black iron street elbow, extension nipple and 400 WOG ball valve.
- AIR RELEASE:** 1/4" NPT air release valve located on the top dome of the separator.

5.0) **WARRANTY:** Wingert Separators are guaranteed for one year from the date of shipment against manufacturing defects in material and workmanship which develop in the service for which they are designed. We will repair or replace defective material when returned to our factory with transportation prepaid: providing that the material is found to be defective upon inspection. We assume no liability for labor and/or other expenses in making repairs or adjustments. All replacements will be F.O.B. factory.